

SPC IT

Date: Tuesday, 11/09/2007 12:37:38 PM
User: Linda Lacelle

Process Sheet

| | |
|---|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : GHW KIT |
| Job Number : 32401 | |
| Estimate Number : 10249 | |
| P.O. Number : <i>N/A</i> | Part Number : D206648013 |
| This Issue : 11/09/2007 S.O. No. : <i>N/A</i> | Drawing Number : D206-648 REV A |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : 16/05/2007 Type : LANDING GEAR | Drawing Revision : A |
| Previous Run : 30278 | Material : <i>N/A</i> |
| Written By : _____ | Due Date : 31/05/2007 |
| Checked & Approved By : _____ | Qty: <i>4</i> Um: Each |
| Comment : Est Rev:A 05.09.23 New issue KJ/JLM | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-648-013 CHG001

| | | |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

| | | |
|-----|-------|---------|
| 3.0 | D2652 | Bushing |
|-----|-------|---------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

| | |
|-----------------|-------------------|
| Qty Part Number | Description Batch |
| 2 D2652 | Bushing |

1533234

SP

| | | |
|-----|----------|--------------|
| 4.0 | D3414041 | LUG ASSEMBLY |
|-----|----------|--------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

| | |
|-----------------|-------------------|
| Qty Part Number | Description Batch |
| 2 D3414-041 | Lug Assembly |

32479

33843

SP

| | |
|-----|---------|
| 5.0 | AN3C37A |
|-----|---------|



Comment: Qty.: 4.0000 EACH(s)/Unit Total : 40.0000 EACH(s)

Pick: Packing Kit

| | |
|-----------------|-------------------|
| Qty Part Number | Description Batch |
|-----------------|-------------------|

M104729

7/9/12 SP

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW KIT

Job Number: 32401

Part Number: D206648013

Job Number:



Seq. #:

Machine Or Operation:

Description :

4 AN3C37A

Bolt

6.0

AN960C10

WASHER



Comment: Qty.: 4.0000 EACH(s)/Unit Total: 40.0000 EACH(s)

Pick: Packing Kit

Qty Part Number

Description Batch

4 AN960C10

Washer

M101064

SP

7.0

MS210433

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total: 200.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

20 MS21043-3

Nut

193
M105211

7
M105430

7/9/12 SP

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7/09/12

10 kits

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-648-013

REV: A

7/07/09/12 10

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10
207109/13

Job Completion



U 07-09-13